





Quick Start Guide 3G3MX2

spinogy.de

Index

01	General remarks	4
	 01.1 Notice 01.2 Limitaton of liability 01.3 Product name 01.4 Labeling of the frequency inverter MX2 	4 4 4 4
02	Technical description	5
	02.1 Product overview 02.2 Technical data 02.3 Construction of the 3G3MX2	5 5 6
03	Installation	8
	03.1 Assembly of the 3G3MX2 03.2 Installation/ removal method of the terminal block cover 03.3 Wiring of 3G3MX2 03.4 Wiring of the SPINOGY X22 to the MX2	8 9 9 11
04	Commissioning	13
	 04.1 Power-up test 04.2 Using the front panel keypad 04.3 Function groups of the parameters 04.4 Keypad navigation map 04.5 Important parameters 04.5 First operation of the spindle 	13 13 15 15 17 18
05	Troubleshooting	19
	05.1 Error codes 05.2 Restoring factory settings	19 23

01 General remarks

01.1 Notice

This document is only a quick start guide for the MX2 frequency inverter, and therefore it has no claim to be complete. The document is only intended for the proper commissioning of the frequency inverter. The safety instructions can be found in the MX2 operating manual.

01.2 Limitation of liability

SPINOGY doesn't assume liability for personal injuries, material damages, damages caused to the device and consequential damages caused by failure to follow this quick start guide, improper use of the device, repairs or any other actions done by non-qualified workers on the device or damages on this unit occur or occurred by using unauthorized non-approved spare parts.

01.3 Product name

This quick start guide is intended for the spindles of the following type:

Product name:	3G3MX2
---------------	--------

01.4 Labeling of the frequency inverter MX2

The Omron MX2 inverters are equipped with product labels on the right side of the housing, as pictured below. It must be ensured that the technical data on the label is compatible to the network supply and the safety requirements of the application.

	OMRON 3G3MX2-A4015-E	Labeling of the frequency inverte
Serial number	INPUT: 50Hz,60Hz V 1Ph A INPUT: 50Hz,60Hz 380-480 V 3Ph 5.9/5.2 A OUTPUT: 0,1-1000Hz 380-480 V 3Ph 5.4/4.8 A Rev. ACAC Var. 2.0 LOT No. 11212 Var. 2.0 LOT No. 11212 S/N 16913360000038	
	OMRON Corporation M	ADE IN JAPAN

02 Technical description

02.1 Product overview

Input	Туре	N	D-mode	HD-N	Mode
-		Rated	Motor output	Rated	Motor output
		current (A)	(kW)	current (A)	(kW)
	MX2-AB007	6,0	1,1	5,0	0,75
1 x 230 V	MX2-AB015	9,6	2,2	8,0	1,5
	MX2-AB022	12,0	3,0	11,0	2,2
	MX2-A4004	2,1	0,75	1,8	0,4
	MX2-A4007	4,1	1,5	3,4	0,75
	MX2-A4015	5,4	2,2	4,8	1,5
2 1/ 100 1/	MX2-A4022	6,9	3,0	5,5	2,2
3 X 400 V	MX2-A4030	8,8	4,0	7,2	3,0
	MX2-A4040	11,1	5,5	9,2	4,0
	MX2-A4055	17,5	7,5	14,8	5,5
	MX2-A4075	23,0	11,0	18,0	7,5

02.2 Technical data

ltem	General specifications			
Protective housing	IP20			
Control method	Sinusoidal Pulse Width Modulation (PWM) control			
Carrier frequency	2 kHz to 15 kHz (de	rating required depe	ending on the model)	
Output frequency range	0,1 to 1000 Hz			
Frequency accuracy	Digital command: 0.	01% of the maximu	m frequency	
	Analog command: 0	.2% of the maximur	n frequency (25°C ±10°C)	
Frequency setting resolution	Digital: 0,01 Hz; And	alog: max. Frequenz	/400	
Volt./Freq. characteristic	V/f control (constant	torque, reduced tor	que, free-V/F): base freq. 30 Hz to1000	
	Hz adjustable			
	Sensorless vector co	ontrol, Closed loop c	ontrol with motor encoder feedback:	
	base freq. 30 Hz ~ 400 Hz adjustable			
Overload capacity	Dual rating: HD (hea	avy duty) : 60 s @ 15	50 %	
	ND (Normal duty) : 6	60 s @120 %		
Acceleration/deceleration	0.01 to 3600 second	ds, linear and S-curv	e accel/decel,2. Einstellung für second	
time	accel/decel setting available			
Starting torque	200 % @ 0,5 Hz (sensorless vector control)			
	Freq. setting	Operator panel	Up and Down keys / Value settings	
		External signal	0 to 10 VDC (input impedance 10 k	
			Ohms), 4 to 20 mA (input impedance	
			100 Ohms), Potentiometer (1 k to 2 k	
			Ohms, 2 W)	
		Via network	RS485 ModBus RTU, other network	
Input signal			option	
input signal	FWD/REV run	Operator panel	Run/Stop (Forward/Reverse run	
			change by command)	
		External signal	Forward run/stop, Reverse run/stop	
		Via network	RS485 ModBus RTU, other network	
			option	
	Intelligent input term	ninal		
	Seven terminals, sink/source			

	changeable by a short bar		
	68 functions assignable		
	Intelligent output terminal		
	48 functions assignable		
Output signal	Monitor output (analog)		
	Pulse train output		
	(0~10 Vdc, 32 kHz max.)		
Alarm output contact	ON for inverter alarm (1c contacts, both normally open or closed available.)		
	Temperature	Operating (ambient): -10 to 50°C /	
		Storage: -20 to 65°C	
Operating onvironment	Humidity	20 to 90% humidity (non-condensing)	
Operating environment	Vibration	5,9 m/s2 (0,6 G), 10 to 55 Hz	
	Location	Altitude 1,000m or less, indoors (no	
		corrosive gasses or dust)	

02.3 Construction of the 3G3MX2

The following figure shows the basic structure of the 3G3MX2 frequency inverter.



The following figure shows the designation of the parts inside the terminal block cover.

Modbus-RTU Termination resistor select	ctor switch	Safety function selector switch	
OFF (Factory default) ON		Disable (Factory default) Enable	
		USB connector (mini-B)	
Connector for optional board		Connector for Digital Opera	ator (RJ45)
Multi-function contact terminal block		EDM function selector sv P1 terminal (Factory default)	<u>vitch</u> EDM output
CHARGE indicator		Control circuit terminal b	lock A lock B
		Main circuit terminal bloc	<u>.</u>

Name	Description
Modbus-RTU	Use this Terminal Resistor selector switch for RS-485 terminals on the control
Termination resistor	circuit terminal
selector switch	block. When this switch is turned ON, the internal 200 [] Resistor is connected.
Safety function selector	Turn this switch ON when using the safety function. Turn OFF the power before
switch	turning this switch ON/OFF.
EDM function	Turn this switch ON when using the EDM output of the safety function. Turn OFF
selector switch	the power cable before turning this switch ON/OFF.
	Use this mini-B USB connector to connect a PC. Even when the Inverter is being
USB connector	operated by a PC, etc., via USB connection, it can still be operated using the
	Digital Operator.
Connector for Digital	Use this connector to connect the Digital Operator.
Operator	
Connector for optional	Use this connector to mount the optional board. (The optional board will be
board	released soon.)
Control circuit terminal	These terminal blocks are used to connect various digital/analog input and
blocks A and B	output signals for inverter control.
Multi-function contact	Use this SPDT contact terminal block for relay outputs.
terminal block	
Main circuit terminal	Use this terminal block to connect an output to the motor and Bracking Resistor,
block	etc. Also, use this terminal block to connect the inverter to the main power
DIOCK	supply.
CHARGE indicator	This LED indicator is lit if the DC voltage of the main circuit (between terminals
(Charge indicator LED)	P/+2 and N/-) remains approx. 45 V or above after the power has been cut off.
	Before wiring, etc. confirm that the Charge LED indicator is turned OFF.

03 Installation

03.1 Mounting of the 3G3MX2

The frequency inverter is intended for vertical wall mounting. The frequency inverter must be installed on a wall surface made of non-flammable material (e.g. metal).



The following mounting distances to other components must be observed to ensure sufficient ventilation.



03.2 Installation/removal method of the terminal block cover

Disassemble the terminal block cover in the following steps:

- 1. Loosen the screw(s) securing the terminal block cover.
- 2. Press the terminal block cover in the direction of the arrow and lift it down to remove it.



03.3 Wiring of the 3G3MX2

Power connections

Initially, it must be determined whether the frequency inverter used requires a three-phase power supply only with terminals [R/L1], [S/L2] and [T/L3] or a single-phase power supply only with terminals [L1] and [N]. The corresponding connections can be seen in the figure below.





WARNING: Do not connect AC voltage to output terminals

It must be ensured that no AC voltage is connected to the output terminals. Otherwise, the inverter may be damaged and there is a risk of injury and/or fire.

Logic control wiring

Before wiring the logic controller, a power-up test must be performed (see chapter 04 Commissioning).



03.4 Wiring of the SPINOGY X22 to the MX2



Circuit diagram SPINOGY X22 air-cooled

Circuit diagram SPINOGY X22 liquid-cooled



04 Commissioning

04.1 Power-up test

After wiring the frequency inverter and motor, the power-up test follows. The procedure that follows is designed for the first-time use of the drive. Please verify the following conditions before conducting the power-up test:

- The inverter is new, and is securely mounted to a non-flammable vertical surface.
- The inverter is connected to a power source and a motor.
- No additional wiring of the inverter connectors or terminals has been done.
- The motor is securely mounted, and is not connected to any load.

Powering the inverter

After switching on the inverter, the following events should occur:

- The POWER LED will illuminate.
- The numeric (7-segment) LEDs will display a test pattern, then stop at 0.0.
- The Hz LED will be ON..

If the motor starts running unexpectedly or any other problem occurs, press the STOP key. Only if necessary, should you remove power to the inverter as a remedy.

Note: If an already programmed frequency inverter was purchased, the LEDs may illuminate differently than as indicated above.

04.2 Using the front panel keypad

The display is used for programming the inverter's parameters, as well as monitoring specific parameter values during operation.



Items	Contents
(1) POWER LED	Turns ON (Green) while the inverter is powered up.
(2) ALARM LED	Turns ON (Red) when the inverter trips.
(3) Programm LED	 Turns ON (Green) when the display shows changeable parameter. Blinks when there is a mismatch in setting.
(4) RUN LED	Turns ON (Green) when the inverter is driving the motor.
(5) Monitor LED [Hz]	Turns ON (Green) when the displayed data is current related.
(6) Monitor LED [A]	Turns ON (Green) when the displayed data is current related.
(7) RUN command LED	Turns ON (Green) when a Run command is set to the operator. (Run key is effective.)
(8) 7-seg LED	Shows each parameter, monitors etc.
(9) RUN key Makes inverter run.	
(10) STOP/RESET key	 Makes inverter decelerates to a stop. Reset the inverter when it is in trip situation.
(11) CYCLE key	 Go to the top of next function group, when a function mode is shown. Cancel the setting and return to the function code, when a data is shown. Moves the cursor to a digit left, when it is in digit-to-digit setting mode. Pressing for 1 second leads to display data of d001, regardless of current display.
(12) Up key (13) Down key	 Increase or decrease the data. Pressing the both keys at the same time gives you the digit-to-digit edit.
(14) SET key	Go to the data display mode when a function code is shown. • Stores the data and go back to show the function code, when data is shown. • Moves the cursor to a digit right, when it is in digit- to-digit display mode.
(15) USB connector	Connect USB connector (mini-B) for using PC communication.
(16) R 45 connector	Connect RI45 jack for remote operator.

04.3 Function groups of the parameters

The parameters are divided into individual function groups. The term function applies to both monitoring modes and parameters. These are all accessible through function codes that are primary 4-character codes. The various functions are separated into related groups identifiable by the left-most character, as the table shows.

Function group	Type (category) of function	Mode to access
d	Monitoring functions	Monitor
F	Main profile parameters	Program
А	Standard functions	Program
b	Fine tuning functions	Program
С	Intelligent terminal functions	Program
Н	Motor constant related functions	Program
Р	Pulse train input, torque, Drive	Program
	Programming, and	
	communication	
	related functions	
U	User selected parameters	Program
E	Error codes	-

04.4 Keypad navigation map

The programming of the MX2 can be done via the keypad. Only the following keys on the front keypad are required for programming:

C	CYCLE key
2	SET key
*	Up key
*	Down key

The following figure explains the procedure for navigating through the function groups and their parameters, as well as setting parameters.



04.5 Important parameters

The parameters for operating a SPINOGY spindle can be taken from the corresponding parameter list (available from SPINOGY). This includes a useful selection of the respective parameters. In case one of the parameters should be programmed differently, the following table lists the most important parameters with the respective option possibility. In addition, these parameters must be programmed before starting the spindle for the first time, if an unprogrammed frequency converter has been purchased from SPINOGY.

Base parameters

Func. code	Name	Description
A001	Frequency reference selection	Eight options; select codes: 00 VR (Digital Operator) 01Terminal 02Operator (F001) 03ModBus (RS485) 04Option 06Pulse train frequency 07EzSQ (Drive programming) 10Math (operator function result)
A002	Run command selection	Five options; select codes: 01Terminal 02Operator (F001) 03ModBus (RS485) 04Option
A003	Base frequency	
A004	Maximum frequency	See type plate spindle
B012	Rated current	
F001	Output frequency setting/monitor	Standard default target frequency that determines constant motor speed, range is 0.0 / start frequency to maximum frequency (A004)
F002	Acceleration time	0.00 bis 3600.00
F003	Deceleration time	
H004	Motor pole number selection	See type plate spindle

Parameters for braking resistor

The following parameters must be set when using an external braking resistor. The parameters can be taken from the parameter list when using a SPINOGY braking resistor or must be set according to the specifications of the braking resistor used.

Func. code	Name	Description
B090	Usage rate of regenerative braking function	Selects the rate of use (in %) of the regenerative braking resistor per 100 sec. intervals, range is 0.0 to 10.0%. 0%: Function disabled
B095	Regenerative braking function operation selection	Three option codes: 00 OFF (Disabled) 01 RUN-ON (Enabled) (Disabled during stop) 02 Alws-ON (Enabled during stop)
B097	BRD resistor	Ohmic value of the braking resistor connected to the drive 100.0 to 600.0 $\boldsymbol{\Omega}$

Parameters for DC-Brake

Compared to the normal deceleration to stop, the DC braking function provides additional stopping torque. This setting is recommended by SPINOGY because in case of an emergency stop, the spindle is decelerated faster.

Func. code	Name	Description
A051	DC injection braking selection	Three options, select codes: 00 OFF (Disabled) 01 ON (Enabled) 02 ON (Freq.) (Frequency control [A052])

Parameters for PTC-Thermistor

SPINOGY spindles are equipped with a PTC in the base configuration. To parameterize this in the frequency inverter, the following values are necessary.

Func. code	Name	Description
C005	Multi-function input [5] [PTC assignable]	19: PTC-Thermistor
C085	Thermistor adjustment	Scale factor of PTC input. Range is 0.0 to 200.0%

04.6 First operation of the spindle

When the basic parameters have been programmed and the spindle has been properly connected, the entire system is ready for use. To start a first test run via the keypad, parameter A001 must be set to the value 02 and parameter A002 must also be set to the value 02. The following steps must be carried out for the first spindle start:

- 01. Verify the power LED is ON. If not, check the power connections.
- 02. Verify the Run Key Enable LED is ON. If it is OFF, check the A002 setting.
- 03. Make sure the spindle is disconnected from any mechanical load.
- 04. Parameter F001 must be called up and checked whether it shows 0.00. If not, press the key 👿 to decrease the value.
- 05. Now the RUN key on the keypad can be pressed. The "RUN" LED lights up.
- 06. The key 🔊 must be pressed for a few seconds. The motor should start.
- 07. Press the $\overline{\text{STOP}}$ key to stop the motor rotation.

05 Troubleshooting

This chapter gives a brief overview of possible errors and their causes that may occur during operation with the MX2 frequency inverter. For a detailed explanation, refer to OMRON's MX2 Operation Manual.

05.1 Error codes

An error code will appear on the display automatically when a fault causes the inverter to trip. An error is represented in the following form.



The following table lists the error codes, their designation and the causes of each error.

Error Code	Name	Cause(s)
E01	Over-current event while at constant speed	The inverter output was short-circuited, or the motor shaft is locked or has a heavy load. These conditions cause excessive current for the inverter, so the inverter output is turned OFF. The dual-voltage motor is wired incorrectly.
E02	Over-current event during deceleration	
E03	Over-current event during acceleration	
E04	Over-current event during other conditions	
E05	Motor overload protection	When a motor overload is detected by the electronic thermal function, the inverter trips and turns OFF its output. Check that the thermal model is properly set in parameter b012, b013, b910, b911and b912. Check if the application can accept softer acceleration rates to minimize peak currents F002/F202/A092/A292. Check if motor parameters are not correctly set (H020 to H034 or H005), depending in motor control method (A044/A244).

E06	Braking resistor overload protection	When the BRD operation rate exceeds the setting of "b090", this protective function shuts off the inverter output and displays the error code.
E07	Over-voltage protection	When the DC bus voltage exceeds a threshold, due to regenerative energy from the motor.
E08	EEPROM error	When the built-in EEPROM memory has problems due to noise or excessive temperature, the inverter trips and turns OFF its output to the motor.
E09	Under-voltage error	A decrease of internal DC bus voltage below a threshold results in a control circuit fault. This condition can also generate excessive motor heat or cause low torque. The inverter trips and turns OFF its output.
E10	Current detection error	If an error occurs in the internal current detection system, the inverter will shut off its output and display the error code.
E11	CPU error	A malfunction in the built-in CPU has occurred, so the inverter trips and turns OFF its output to the motor.
E12	External trip	A signal on an intelligent input terminal configured as EXT has occurred. The inverter trips and turns OFF the output to the motor.
E13	USP	When the Unattended Start Protection (USP) is enabled, an error occurred when power is applied while a Run signal is present. The inverter trips and does not go into Run Mode until the error is cleared.
E14	Ground fault	The inverter is protected by the detection of ground faults between the inverter output and the motor upon during powerup tests. This feature protects the inverter, and does not protect humans.

E15	Input over-voltage	The inverter tests for input over-voltage after the inverter has been in Stop Mode for 100 seconds. If an over-voltage condition exists, the inverter enters a fault state. After the fault is cleared, the inverter can enter Run Mode again.
E21	Inverter thermal trip	When the inverter internal temperature is above the threshold, the thermal sensor in the inverter module detects the excessive temperature of the power devices and trips, turning the inverter output OFF.
E22	CPU communication error	When communication between two CPU fails, inverter trips and displays the error code.
E25	Main circuit error	The inverter will trip if the power supply establishment is not recognized because of a malfunction due to noise or damage to the main circuit element.
E30	Driver error	If instantaneous overcurrent occurs the Inverter will shut off IGBT's output to protect the main circuit element. After tripping due this protective function the inverter cannot retry the operation.
E35	Thermistor	When a thermistor is connected to terminals [5] and [L] and the inverter has sensed the temperature is too high, the inverter trips and turns OFF the output.
E36	Braking error	When "01" has been specified for the Brake Control Selection (b120), the inverter will trip if it cannot receive the braking confirmation signal within the Brake Wait Time for Confirmation (b124) after the output of the brake release signal. Or when the output current doesn't reach the brake release current (b126) during the brake wait time for release (b121)
E37	Safe Stop	Safe stop signal is given.
E38	Low-speed overload protection	If overload occurs during the motor operation at a very low speed, the inverter will detect the overload and shut off the inverter output.

E40	Operator connection	When the connection between inverter and operator keypad failed, inverter trips and displays the error code.
E41	Modbus communication error	When "trip" is selected (C076=00) as a behavior in case of communication error, inverter trips when timeout happens.
E43	Drive Programming invalid instruction	The program stored in inverter memory has been destroyed, or the PRG terminal was turned on without a program downloaded to the inverter.
E44	Drive Programming nesting count error	Subroutines, if-statement, or for-next loop are nested in more than eight layers
E45	Drive Programming instruction error	Inverter found the command which cannot be executed.
E50 bis E59	Drive Programming user trip (0 to 9)	When user -defined trip happens, inverter trips and displays the error code.
E60 bis E69	Option errors (error in connected option board, the meanings change upon the connected option).	These errors are reserved for the option board. Each option board can show the errors for a different meaning To check the specific meaning, please refer to the corresponding option board user manual and documentation.
E80	Encoder disconnection	If the encoder wiring is disconnected, an encoder connection error is detected, the encoder fails, or an encoder that does not support line driver output is used, the inverter will shut off its output and display the error code shown on the right.
E81	Excessive speed	If the motor speed rises to "maximum frequency (A004) x overspeed error detection level (P026)" or more, the inverter will shut off its output and display the error code shown on the right.
E83	Positioning range error	If current position exceeds the position range specification (P072-P073), the inverter will shut off its output and display the error code.

It is recommended not to acknowledge an error until the cause of the error has been found, to avoid greater damage. If the cause is not found, please contact SPINOGY.

An error can be acknowledged by pressing the STOP/RESET key, and the frequency inverter can be reset to the initial state.

05.2 Restoring factory settings

The MX2 frequency inverter can be reset to the original factory/default settings. To initialize the inverter, follow the steps below.

- 01. Select initialization mode in b084.
- 02. If b084 = 02, 03 or 04, select initialization target data in b094.
- 03. If b084 = 02, 03 or 04, select country code in b085.
- 04. Set 01 in b180.
- 05. After successful initialization, the display jumps to d001.

Func. code	Name	Description
b084	Initialization selection	 Select initialized data, five option codes: 00 no (Clears the trip monitor) 01 Trip data (Initializes data) 02 Parameters (Clears the trip monitor and initializes data) 03 Trip+Param (Clears the trip monitor and parameters) 04 Trp+Prm+EzSQ (Clears the trip monitor, parameters and Drive program)
b094	Initialization target data	Select initialized parameters, four option codes: • 00 All • 01 All parameters with the exception of input/ output terminals and communication • 02 Only parameters registered in U*** • 03 All parameters except those registered in U*** and b037
b085	Initialization parameter selection	Select initial data for initialization: • 00 JPN • 01 EUR
b180	Initialize trigger	This is to perform initialization by parameter input with b084, b085 and b094. Two option codes: 00 No action 01 Initialize

©SPINOGY GmbH

Rev.07/2022